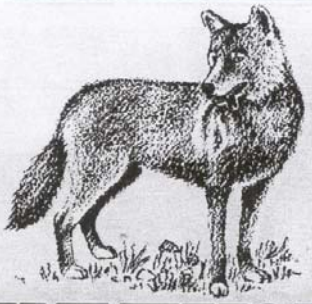


FINNWOLF

LEVER ACTION RIFLE

FINLAND

sako

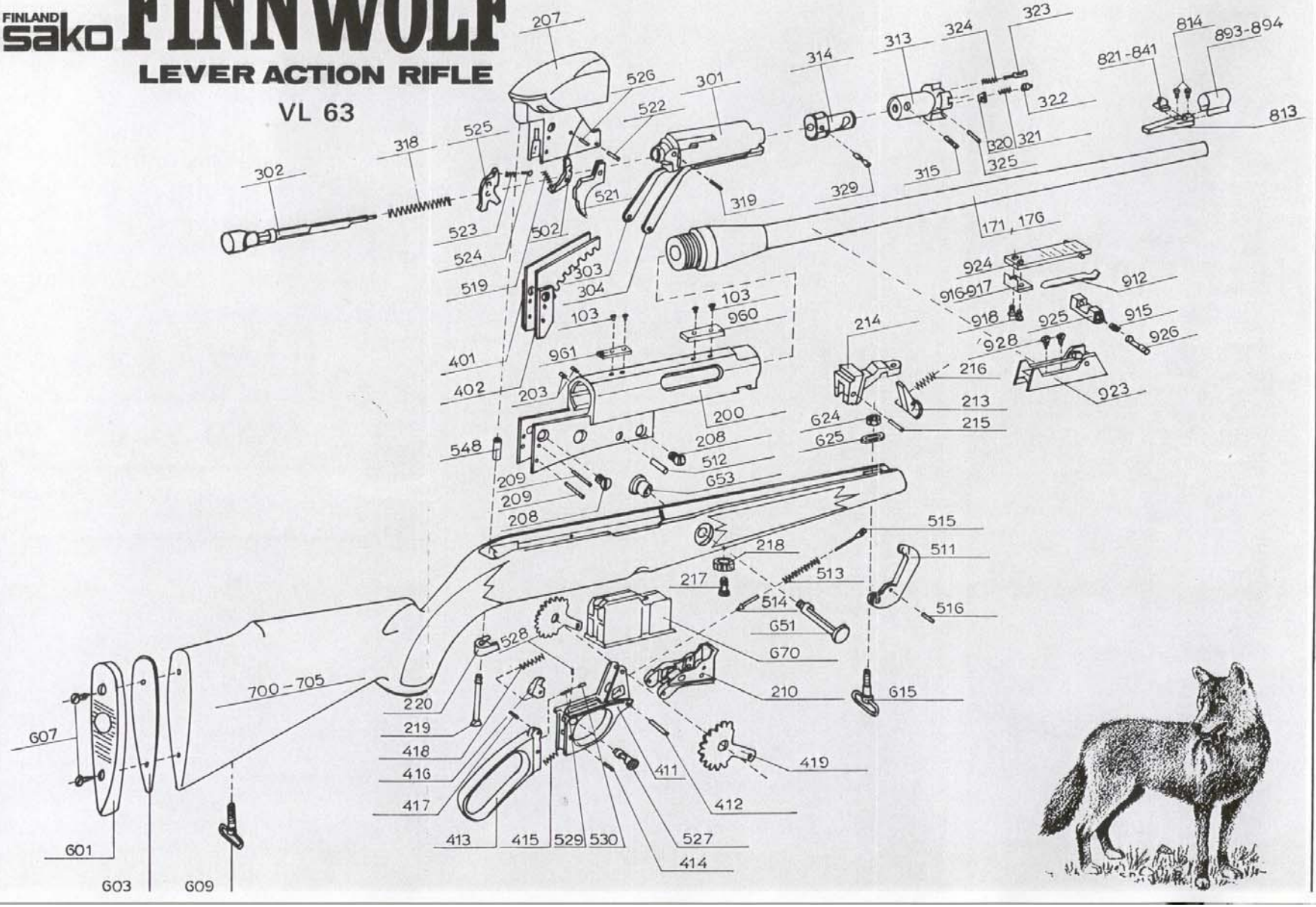
Rifle	SAKO VL 63
Type	No
Caliber	☐ .243 ☐ .308 ☐
Test pressure	4200 kg/cm² 60000 lbs/sq.in.
Day of inspection	Inspector

FINLAND sako

FINNWOLF

LEVER ACTION RIFLE

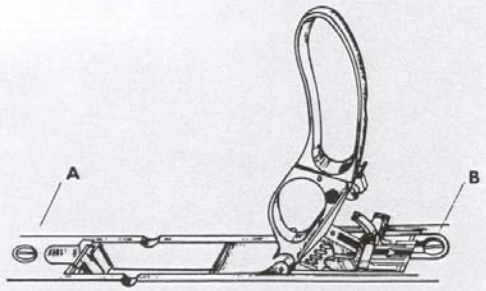
VL 63



VL 63 FINNWOLF

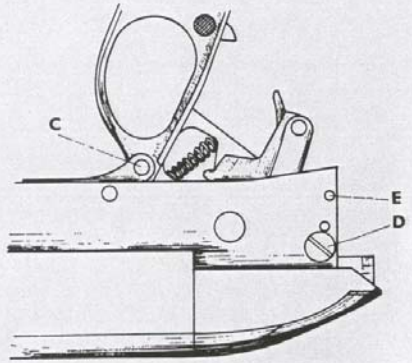
103 Scope mount block screw, length 4.5 mm
171 Barrel cal. .243, standard
176 Barrel cal. .308, standard
200 Receiver complete with side plates
207 Receiver rear piece
208 Rear tie screw, 4 pcs.
209 Side plate dowel pin
210 Magazine rear stop
213 Magazine catch
214 Magazine catch body
215 Magazine catch pin
216 Magazine catch spring
217 Front fastening screw
218 Front fastening screw base
219 Rear fastening screw
220 Rear fastening screw base
300 Bolt, complete
301 Bolt body and pin, complete
302 Firing pin, complete
303 Connector link, complete, left
304 Connector link, complete, right
313 Breech bolt
314 Slide
315 Bolt guide pin
318 Firing pin spring
319 Firing pin dowel
320 Extractor
321 Extractor spring
322 Extractor guide
323 Ejector
324 Ejector spring
325 Ejector pin
329 Connector link pin
401 Rack, complete, left
402 Rack, complete, right
411 Trigger guard
412 Trigger guard pin
413 Finger lever
414 Finger lever pin
415 Finger lever spring
416 Finger lever catch
417 Finger lever catch pin
418 Finger lever catch spring
419 Rack lever, 2 pcs.
502 Hammer catch, complete
511 Hammer
512 Hammer pin
513 Hammer spring
514 Hammer spring guide
515 Hammer spring guide rod
516 Hammer spring guide rod pin
519 Hammer catch spring
521 Trigger
522 Trigger pin
523 Trigger spring
524 Trigger spring rod
525 Front safety
526 Front safety pin
527 Safety
528 Safety guide screw
529 Safety spring
530 Safety button
548 Bushing
601 Butt plate, bakelite
603 Butt plate base
607 Wood screw
609 Stock swivel, complete
615 Upper swivel, complete
624 Upper swivel nut
625 Upper swivel washer
651 Recoil lug
653 Recoil lug nut
670 Magazine, complete
675 Magazine housing
677 Magazine spring
678 Magazine follower
700 Stock, standard
813 Ramp
821—841 Front sight posts of different heights
893—894 Sight hood
912 Sight bar spring
924 Rear tangent sight bar
925 Adjuster
926 Adjuster catch
915 Adjuster catch spring
916 Open sight plate
918 Open sight plate screw
923 Sight body
960 Scope mount block, front
961 Scope mount block, rear

How to Remove the Stock



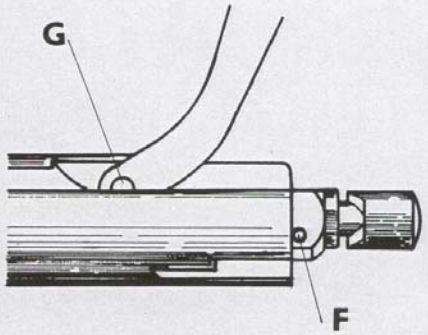
Remove the clip magazine.

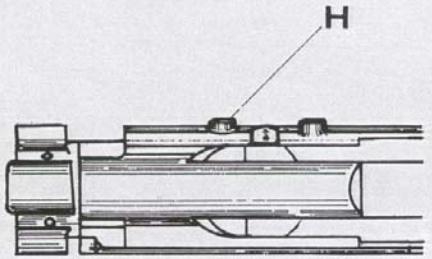
Turn the rifle upside down and remove the fastening screws (Fig. 1 A and B). The stock will come off by pressing the butt down while holding the barrel with the other hand. Then pull the stock backwards and it will separate from the action with the rear fastening screw base.



How to Remove the Bolt

Remove the trigger guard pin (Fig. 2C) and the trigger guard assembly can be removed. Then remove the side plate screws and pins on both sides (Fig. 2 D and E). Then pull the receiver rear piece backwards. After pressing the hammer down the bolt can be removed.





How to Disassemble the Bolt

Remove the firing pin dowel (Fig. 3 F) and then the firing pin and spring. Then push the connector link pin (Fig. 3 G) out and connector links come off. After removing the bolt guide pin (Fig. 4 H) the breech bolt together with the slide inside can be removed.

It is not recommended to try to disassemble the rifle without the appropriate tools.